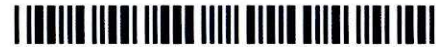




Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3396-3**  
**Job Sheet 213461**



**Part No:** D3396-3

**Job Qty:** 30 pcs

**Part Name:** Bushings



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 9/28/20

**Job Tracking No:**

**Due Date:** 10/20/20

**Created By:** Dana Andrews

**Type:** Stock

**Description:**

**Note:** DWG REV B IPP A 05.10.03 New issue KJ/JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation    | Qty    | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier | DAS  | Sign-off |
|----------|--------------|--------|------------|-------------|--------------|------------|---------------------|------|----------|
|          |              |        |            |             | Setup<br>Hrs | Run<br>Hrs |                     |      |          |
| 100      | Hardinge - 1 | 30 pcs |            | 10/20/20    | 0.02         | 1.03       | Hardinge - 1        | 33   | 20/10/10 |
| 120      | QC 8         | 30 pcs |            | 10/20/20    | 0.00         | 0.00       | QC 8 - 12           | 9-89 | 20/10/10 |
|          |              |        |            |             |              |            | QC 8 - 14           |      |          |
|          |              |        |            |             |              |            | QC 8 - 17           |      |          |
|          |              |        |            |             |              |            | QC 8 - 20           |      |          |
|          |              |        |            |             |              |            | QC 8 - 25           |      |          |
|          |              |        |            |             |              |            | QC 8 - 3            |      |          |
|          |              |        |            |             |              |            | QC 8 - 32           |      |          |
|          |              |        |            |             |              |            | QC 8 - 33           |      |          |
|          |              |        |            |             |              |            | QC 8 - 35           |      |          |
|          |              |        |            |             |              |            | QC 8 - 39           |      |          |
|          |              |        |            |             |              |            | QC 8 - 4            |      |          |
|          |              |        |            |             |              |            | QC 8 - 44           |      |          |
|          |              |        |            |             |              |            | QC 8 - 45           |      |          |
|          |              |        |            |             |              |            | QC 8 - 49           |      |          |
|          |              |        |            |             |              |            | QC 8 - 58           |      |          |
|          |              |        |            |             |              |            | QC 8 - 8            |      |          |
|          |              |        |            |             |              |            | QC 8 - 9            |      |          |
|          |              |        |            |             |              |            | QC 8 - 68           |      |          |
|          |              |        |            |             |              |            | QC 8 - 67           |      |          |
|          |              |        |            |             |              |            | QC 8 - 1 (A)        |      |          |
|          |              |        |            |             |              |            | QC 8 - 47           |      |          |
|          |              |        |            |             |              |            | QC 8 - 40           |      |          |
|          |              |        |            |             |              |            | QC 8 - 52           |      |          |
|          |              |        |            |             |              |            | QC 8 - 23           |      |          |
|          |              |        |            |             |              |            | QC 8 - 57           |      |          |
|          |              |        |            |             |              |            | QC 8 - 76           |      |          |
|          |              |        |            |             |              |            | QC 8 - 61           |      |          |
|          |              |        |            |             |              |            | QC 8 - 66           |      |          |
|          |              |        |            |             |              |            | QC 8 - 73           |      |          |
|          |              |        |            |             |              |            | QC 8 - 82           |      |          |



**Container No:** S305895



**Part:** D3396-3

**Job No:** 213461

**Serial No/Batch:** S305895

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

Dart Aerospace Ltd.  
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Date: 10/10/20

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|                                        |          |           |                        |  |
|----------------------------------------|----------|-----------|------------------------|--|
| 130 Packaging 3-1 - Stock - B4B 30 pcs | 10/20/20 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|                                        |          |           | Packaging 3 - 2 - B4B  |  |
|                                        |          |           | Packaging 3 - 3 - B4B  |  |
|                                        |          |           | Packaging 3 - 4 - B4B  |  |
|                                        |          |           | Packaging 3 - 5 - B4B  |  |
|                                        |          |           | Packaging 3 - 6 - B4B  |  |
|                                        |          |           | Packaging 3 - 7 - B4B  |  |
|                                        |          |           | Packaging 3 - 8 - B4B  |  |
|                                        |          |           | Packaging 3 - 9 - B4B  |  |
|                                        |          |           | Packaging 3 - 10 - B4B |  |
|                                        |          |           | Packaging 3 - 11 - B4B |  |
|                                        |          |           | Packaging 3 - 12 - B4B |  |
|                                        |          |           | Packaging 3 - 13 - B4B |  |
|                                        |          |           | Packaging 3 - 14 - B4B |  |
|                                        |          |           | Packaging 3 - 15 - B4B |  |
|                                        |          |           | Packaging 3 - 16 - B4B |  |
|                                        |          |           | Packaging 3 - 17 - B4B |  |
|                                        |          |           | Packaging 3 - 18 - B4B |  |
|                                        |          |           | Packaging 3 - 19 - B4B |  |
|                                        |          |           | Packaging 3 - 20 - B4B |  |
|                                        |          |           | Packaging 3 - 21 - B4B |  |
|                                        |          |           | Packaging 3 - 22 - B4B |  |
|                                        |          |           | Packaging 3 - 23 - B4B |  |
|                                        |          |           | Packaging 3 - 24 - B4B |  |
|                                        |          |           | Packaging 3 - 25 - B4B |  |
|                                        |          |           | Packaging 3 - 26 - B4B |  |
|                                        |          |           | Packaging 3 - 27 - B4B |  |
|                                        |          |           | Packaging 3 - 28 - B4B |  |
|                                        |          |           | Packaging 3 - 29 - B4B |  |
|                                        |          |           | Packaging 3 - 30 - B4B |  |
|                                        |          |           | Packaging 3 - 31 - B4B |  |
|                                        |          |           | Packaging 3 - 32 - B4B |  |
|                                        |          |           | Packaging 3 - 33 - B4B |  |
|                                        |          |           | Packaging 3 - 34 - B4B |  |
|                                        |          |           | Packaging 3 - 35 - B4B |  |
|                                        |          |           | Packaging 3 - 36 - B4B |  |
|                                        |          |           | Packaging 3 - 37 - B4B |  |
| 140 QC 21 - SA                         | 10/20/20 | 0.00 0.00 | QC 21 - SA - 21        |  |
|                                        |          |           | QC 21 - SA - 70        |  |
|                                        |          |           | QC 21 - SA - 9         |  |
|                                        |          |           | QC 21 - SA - 77        |  |
|                                        |          |           | QC 21 - SA - 28        |  |

DAS  
28  
9-89  
OCT 13 2020

DAS  
21  
9-89  
OCT 13 2020

Part Op 100 - Turn as per Folio FA514 and Dwg D3396  
 Descriptions: 120 - (QC8- Inspect parts - second check)  
 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 140 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item | Component Name                      | Quantity             | Operation        | Container |
|-------------|-------------------------------------|----------------------|------------------|-----------|
| MDELNR0.750 | Delrin Round Bar 0.75" Color: Black | 1.8750 ft (.0625 ea) | 100-Hardinge - 1 | 5242805   |

### Job Allocations

| Operation        | Component Part | Required | Inventory | Allocated |
|------------------|----------------|----------|-----------|-----------|
| 100-Hardinge - 1 | MDELNR0.750    | 2        | 53        | 0         |

| Part Specifications |             |                                |                |      |                  |
|---------------------|-------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Spacer      | 0.226inches $\pm$ 0.010        | 0.236<br>0.216 |      |                  |
| 2                   | Spacer      | 0.313inches + 0.005<br>- 0.000 | 0.318<br>0.313 |      |                  |
| 3                   | Spacer      | 0.740inches $\pm$ 0.010        | 0.750<br>0.730 |      |                  |
| 4                   | Spacer      | 0.032inches $\pm$ 0.010        | 0.042<br>0.022 |      |                  |
| 5                   | Spacer      | 45Degrees $\pm$ 0              | 45<br>45       |      |                  |

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